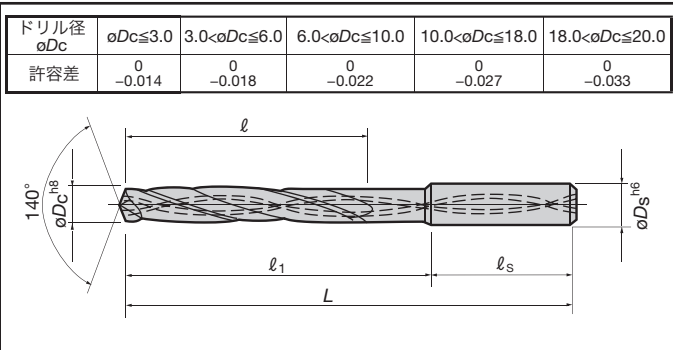


鋼用高速高能率加工

コーティングソリッドドリル

30° ねじれ角  
3/5 L/D  
140° 先端角



ドリル径 øDc	øDc ≤ 3.0	3.0 < øDc ≤ 6.0	6.0 < øDc ≤ 10.0	10.0 < øDc ≤ 18.0	18.0 < øDc ≤ 20.0
許容差	0 -0.014	0 -0.018	0 -0.022	0 -0.027	0 -0.033

### L/D = 3 (Sタイプ)

ドリル径 øDc	形番	在庫	寸法(mm)				ドリル径 øDc	形番	在庫	寸法(mm)				ドリル径 øDc	形番	在庫	寸法(mm)													
			øDs	l	l1	ls				L	øDs	l	l1				ls	L	øDs	l	l1	ls	L							
3.0	DSC030S	◆	20	22		62	7.4	DSC074S	◆					85	11.8	DSC118S	◆													
3.1	DSC031S	◆					7.5	DSC075S	◆						11.9	DSC119S	◆	12.0	60	70										
3.2	DSC032S	◆					7.6	DSC076S	◆						12.0	DSC120S	◆													
3.3	DSC033S	◆					7.7	DSC077S	◆	8.0		42			12.1	DSC121S	◆													
3.4	DSC034S	◆					7.8	DSC078S	◆						12.2	DSC122S	◆													
3.5	DSC035S	◆	4.0	24	26		66	7.9	DSC079S	◆					12.3	DSC123S	◆													
3.6	DSC036S	◆					8.0	DSC080S	◆						12.4	DSC124S	◆													
3.7	DSC037S	◆					8.1	DSC081S	◆						12.5	DSC125S	◆													
3.8	DSC038S	◆					8.2	DSC082S	◆						12.6	DSC126S	◆													
3.9	DSC039S	◆					8.3	DSC083S	◆						12.7	DSC127S	◆													
4.0	DSC040S	◆					8.4	DSC084S	◆						12.8	DSC128S	◆													
4.1	DSC041S	◆					8.5	DSC085S	◆	9.0		43			12.9	DSC129S	◆													
4.2	DSC042S	◆					8.6	DSC086S	◆						13.0	DSC130S	◆													
4.3	DSC043S	◆					8.7	DSC087S	◆						13.1	DSC131S	◆													
4.4	DSC044S	◆					8.8	DSC088S	◆						13.2	DSC132S	◆													
4.5	DSC045S	◆	5.0				8.9	DSC089S	◆						13.3	DSC133S	◆													
4.6	DSC046S	◆					9.0	DSC090S	◆						13.4	DSC134S	◆													
4.7	DSC047S	◆					9.1	DSC091S	◆						13.5	DSC135S	◆													
4.8	DSC048S	◆					9.2	DSC092S	◆						13.6	DSC136S	◆													
4.9	DSC049S	◆					9.3	DSC093S	◆						13.7	DSC137S	◆													
5.0	DSC050S	◆					9.4	DSC094S	◆						13.8	DSC138S	◆													
5.1	DSC051S	◆					9.5	DSC095S	◆	10.0		44			13.9	DSC139S	◆													
5.2	DSC052S	◆					9.6	DSC096S	◆						14.0	DSC140S	◆													
5.3	DSC053S	◆					9.7	DSC097S	◆						14.1	DSC141S	◆													
5.4	DSC054S	◆					9.8	DSC098S	◆						14.2	DSC142S	◆													
5.5	DSC055S	◆	6.0		35		75	9.9	DSC099S	◆					14.3	DSC143S	◆													
5.6	DSC056S	◆					10.0	DSC100S	◆						14.4	DSC144S	◆													
5.7	DSC057S	◆					10.1	DSC101S	◆						14.5	DSC145S	◆													
5.8	DSC058S	◆					10.2	DSC102S	◆						14.6	DSC146S	◆													
5.9	DSC059S	◆					10.3	DSC103S	◆						14.7	DSC147S	◆													
6.0	DSC060S	◆					10.4	DSC104S	◆						14.8	DSC148S	◆													
6.1	DSC061S	◆					10.5	DSC105S	◆						14.9	DSC149S	◆													
6.2	DSC062S	◆					10.6	DSC106S	◆						15.0	DSC150S	◆													
6.3	DSC063S	◆					10.7	DSC107S	◆						15.1	DSC151S	◆													
6.4	DSC064S	◆					10.8	DSC108S	◆						15.2	DSC152S	◆													
6.5	DSC065S	◆					10.9	DSC109S	◆						15.3	DSC153S	◆													
6.6	DSC066S	◆					11.0	DSC110S	◆						15.4	DSC154S	◆													
6.7	DSC067S	◆					11.1	DSC111S	◆						15.5	DSC155S	◆													
6.8	DSC068S	◆					11.2	DSC112S	◆						15.6	DSC156S	◆													
6.9	DSC069S	◆					11.3	DSC113S	◆						15.7	DSC157S	◆													
7.0	DSC070S	◆					11.4	DSC114S	◆	12.0		47			15.8	DSC158S	◆													
7.1	DSC071S	◆					11.5	DSC115S	◆						15.9	DSC159S	◆													
7.2	DSC072S	◆	8.0	37.5	43		85	11.6	DSC116S	◆					16.0	DSC160S	◆													
7.3	DSC073S	◆					11.7	DSC117S	◆																					

L/D = (加工穴深さ)/(加工径)

製品在庫 ◆: 当商品は専門店在庫で、DSX形に置き換わる型番です

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鋼用 DSC オイルホール