

DTDL形

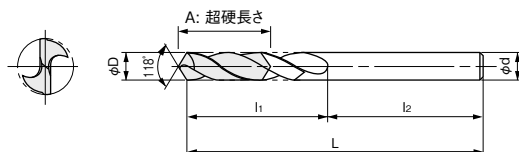
Technical drawing of a drill bit. The drawing includes a side view and a cross-sectional view. The side view shows the drill bit with a double-flute design. Key dimensions and labels include:

- ϕD : Outer diameter.
- 118° : Point angle.
- A: 超硬長さ (Superhard length).
- MT.No.: Manufacturer's number.
- l_1 : Length of the superhard section.
- L : Total length.

工具径φD	Tool dia.φD	許容差 Tolerance
5.0以上6.0以下	5.0 Over 6.0 Up to	0 -0.018
6.0をこえ10.0以下	6.0 Over 10.0 Up to	0 -0.022
10.0をこえ18.0以下	10.0 Over 18.0 Up to	0 -0.027
18.0をこえ30.0以下	18.0 Over 30.0 Up to	0 -0.033
30.0をこえ40.0以下	30.0 Over 40.0 Up to	0 -0.039

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TOP-SLD形



形 番	在庫	寸 法 (mm)						
		Dimensions(mm)						
Cat. No.	Stock	φD	L	l ₁	l ₂	d	A	
TOP-SLD-060	■	6	120	65	45	8	73	
TOP-SLD-065	■	6.5						
TOP-SLD-070	■	7						
TOP-SLD-075	■	7.5	140	80	60	10	89	
TOP-SLD-080	■	8						
TOP-SLD-085	■	8.5						
TOP-SLD-090	■	9	150	90	50	10	99	
TOP-SLD-095	■	9.5						
TOP-SLD-100	■	10						
TOP-SLD-105	■	10.5	160	95	60	12	100	
TOP-SLD-110	■	11						
TOP-SLD-115	■	11.5						
TOP-SLD-120	■	12	170	100	50	16	105	
TOP-SLD-125	■	12.5						
TOP-SLD-130	■	13						
TOP-SLD-135	■	13.5	190	110	65	16	106	
TOP-SLD-140	■	14						
TOP-SLD-145	■	14.5						
TOP-SLD-150	■	15	210	130	70	20	112	
TOP-SLD-155	■	15.5						
TOP-SLD-160	■	16						
TOP-SLD-165	■	16.5	230	150	80	25	113	
TOP-SLD-170	■	17						
TOP-SLD-175	■	17.5						
TOP-SLD-180	■	18	250	170	80	25	35	
TOP-SLD-185	■	18.5						
TOP-SLD-190	■	19						
TOP-SLD-195	■	19.5	270	190	90	30	38	
TOP-SLD-200	■	20						
TOP-SLD-205	■	20.5						
TOP-SLD-210	■	21	290	210	100	35	42	
TOP-SLD-215	■	21.5						
TOP-SLD-220	■	22						
TOP-SLD-225	■	22.5	310	230	110	40	45	
TOP-SLD-230	■	23						
TOP-SLD-235	■	23.5						
TOP-SLD-240	■	24	330	250	120	45	48	
TOP-SLD-245	■	24.5						
TOP-SLD-250	■	25						