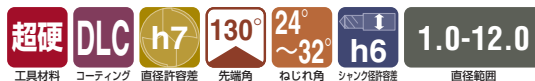


DLCDOH8D

DLC ドリル オイルホール 8D

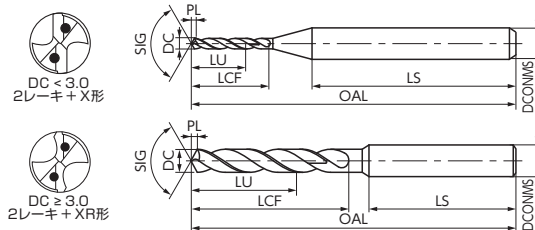
DLC Drills Oil-Hole 8D

切削条件 Cutting Condition ▶▶▶A-210



●アルミ合金の高能率加工用ドリルです。 ドリル径の8倍までの加工が可能です。

Drills for high efficient cutting of Aluminum Alloy.
Realize under 8D drilling.



オーダ方法 商品記号

商品記号 Code	直径 DC	有効長 LU	溝長 LCF	シャンク長 LS	全長 OAL	シャンク径 DCONMS	先端 PL	在庫 Stock
DLCDOH8D0100	1.0	9.7	11.2	43.3	59.2		0.2	
DLCDOH8D0110	1.1	10.7	12.3	44.5	61.3			
DLCDOH8D0120	1.2	12.5	14.3	43.6	62.3		0.3	
DLCDOH8D0130	1.3	13.4	15.3	42.8				
DLCDOH8D0140	1.4	14.2	16.3	43	63.3			
DLCDOH8D0150	1.5	16.1	18.3	41.2				
DLCDOH8D0160	1.6	17		44.4				
DLCDOH8D0170	1.7	16.9	19.4	44.6	67.4		0.4	
DLCDOH8D0180	1.8	17.7	20.4	43.8				
DLCDOH8D0190	1.9	18.6	21.4	43.9	68.4			
DLCDOH8D0200	2.0	19.5	22.5	43.1	68.5		0.5	
DLCDOH8D0210	2.1	20.4	23.5	48.3	75.5			
DLCDOH8D0220	2.2	22.2		46.5				
DLCDOH8D0230	2.3	22.1	25.5	46.7	76.5		0.6	
DLCDOH8D0240	2.4	23	26.6	45.9				
DLCDOH8D0250	2.5	24.9	28.6	44.1	76.6			
DLCDOH8D0260	2.6	25.7	29.6	48.3	81.6		0.7	
DLCDOH8D0270	2.7	26.6	30.6	48.4				
DLCDOH8D0280	2.8	26.5	30.7	48.6				
DLCDOH8D0290	2.9	28.4	32.7	46.8	81.7		0.8	
DLCDOH8D0300	3.0	29.2	33.7	46				
DLCDOH8D0310	3.1	34.1		51.2	92.7		0.9	
DLCDOH8D0320	3.2	33.9	38.7	51.3				
DLCDOH8D0330	3.3			51.4				
DLCDOH8D0340	3.4	33.7	38.8	51.5	92.8		1.0	
DLCDOH8D0350	3.5	33.6		51.6				
DLCDOH8D0360	3.6	39.4	44.8	45.7				
DLCDOH8D0370	3.7			45.8				
DLCDOH8D0380	3.8	39.2	44.9	45.9	92.9		1.1	
DLCDOH8D0390	3.9	39.1		47.9				
DLCDOH8D0400	4.0	38.9		46				
DLCDOH8D0410	4.1	43.9		53.2				
DLCDOH8D0420	4.2	43.7		53.3				
DLCDOH8D0430	4.3	43.6	50	53.4	106		1.2	
DLCDOH8D0440	4.4	43.4		53.5				
DLCDOH8D0450	4.5	43.3		53.6				
DLCDOH8D0460	4.6	49.2		47.7				
DLCDOH8D0470	4.7	49.1	56.1	47.8	106.1		1.3	
DLCDOH8D0480	4.8	48.9		47.9				
DLCDOH8D0490	4.9	48.8		48	106.2		1.4	
DLCDOH8D0500	5.0	48.7	56.2	48				
DLCDOH8D0510	5.1	53.6		55.2				
DLCDOH8D0520	5.2	53.4	61.2	55.3	119.2		1.5	
DLCDOH8D0530	5.3	53.3		55.4				
DLCDOH8D0540	5.4	53.2	61.3	55.5				
DLCDOH8D0550	5.5	53.1		55.6	119.3		1.6	
DLCDOH8D0560	5.6	58.9		49.7				
DLCDOH8D0570	5.7	58.8	67.3	49.8				
DLCDOH8D0580	5.8	58.7		49.9				
DLCDOH8D0590	5.9	58.6	67.4	50	119.4		1.7	
DLCDOH8D0600	6.0	58.4		56.2				
DLCDOH8D0610	6.1	63.3		56.3	131.4		1.8	
DLCDOH8D0620	6.2	63.1	72.4	56.4				
DLCDOH8D0630	6.3			56.5				
DLCDOH8D0640	6.4	62.9	72.5	56.6	131.5		1.9	
DLCDOH8D0650	6.5	62.8		50.7				
DLCDOH8D0660	6.6	68.6	78.5	50.8				
DLCDOH8D0670	6.7			50.9	131.6		2.0	
DLCDOH8D0680	6.8	68.4	78.6	50.9				
DLCDOH8D0690	6.9	68.3						

単位 (Unit) : mm

商品記号 Code	直径 DC	有効長 LU	溝長 LCF	シャンク長 LS	全長 OAL	シャンク径 DCONMS	先端 PL	在庫 Stock
DLCDOH8D0700	7.0	68.1	78.6	51	131.6	7	1.6	
DLCDOH8D0710	7.1	73.1		57.2				
DLCDOH8D0720	7.2	72.9		57.3				
DLCDOH8D0730	7.3	72.8	83.7	57.4	143.7		1.7	
DLCDOH8D0740	7.4	72.6		57.5				
DLCDOH8D0750	7.5	72.5		57.6				
DLCDOH8D0760	7.6	78.4		51.7				
DLCDOH8D0770	7.7	78.3	89.8	51.8	143.8		1.8	
DLCDOH8D0780	7.8	78.1		51.9				
DLCDOH8D0790	7.9	78		51.9				
DLCDOH8D0800	8.0	77.9	89.9	52	143.9		1.9	
DLCDOH8D0810	8.1	82.8		58.2				
DLCDOH8D0820	8.2	82.6	94.9	58.3	155.9		2.0	
DLCDOH8D0830	8.3	82.5		58.4				
DLCDOH8D0840	8.4	82.4		58.5				
DLCDOH8D0850	8.5	82.3	95	58.6				
DLCDOH8D0860	8.6	88.1	101	52.7	156	9	2.1	
DLCDOH8D0870	8.7	88		53				
DLCDOH8D0880	8.8	87.9		52.8				
DLCDOH8D0890	8.9	87.8	101.1	52.9	156.1		2.2	
DLCDOH8D0900	9.0	87.6		53				
DLCDOH8D0910	9.1	92.5	106.1	59.2	168.1		2.3	
DLCDOH8D0920	9.2	92.3		59.3				
DLCDOH8D0930	9.3	92.3		59.4				
DLCDOH8D0940	9.4	92.1	106.2	59.5	168.2		2.4	
DLCDOH8D0950	9.5	92		59.6				
DLCDOH8D0960	9.6	97.8	112.2	53.7				
DLCDOH8D0970	9.7			53.8				
DLCDOH8D0980	9.8	97.6	112.3	53.9	168.3		2.5	
DLCDOH8D0990	9.9	97.5		54				
DLCDOH8D1000	10.0	97.3		64.2				
DLCDOH8D1010	10.1	102.3		64.3				
DLCDOH8D1020	10.2	102.1		64.4				
DLCDOH8D1030	10.3	102	117.4	64.5	184.4		2.6	
DLCDOH8D1040	10.4	101.8		64.6				
DLCDOH8D1050	10.5	101.7		58.7				
DLCDOH8D1060	10.6	107.6		58.8				
DLCDOH8D1070	10.7	107.5	123.5	58.9	184.5		2.7	
DLCDOH8D1080	10.8	107.3		59				
DLCDOH8D1090	10.9	107.2		59	184.6		2.8	
DLCDOH8D1100	11.0	107.1	123.6	65.2				
DLCDOH8D1110	11.1	112		65.3				
DLCDOH8D1120	11.2	111.8	128.6	65.4	196.6		2.9	
DLCDOH8D1130	11.3	111.7		65.5				
DLCDOH8D1140	11.4	111.6	128.7	65.6	196.7		3.0	
DLCDOH8D1150	11.5	111.5		59.7				
DLCDOH8D1160	11.6	117.3	134.7	59.8				
DLCDOH8D1170	11.7	117.2		59.9				
DLCDOH8D1180	11.8	117.1		60	196.8		3.1	
DLCDOH8D1190	11.9	117	134.8					
DLCDOH8D1200	12.0	116.8						