

# DLCFFDOH8D

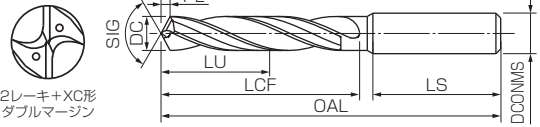
## DLC バニシング ドリル オイルホール 8D DLC Burnishing Drills Oil-Hole 8D

切削条件 Cutting Condition ▶▶▶A-209

超硬 DLC 140° 12° ~ 15° h6 3.0-12.0  
 工具材料 コーティング 先端角 ねじれ角 シャンク磨き面 直径範囲

- アルミ合金の高精度穴あけ加工用超硬ドリルです。  
ドリル径の8倍の加工が可能です。

Carbide drills for high accurate cutting of Aluminum Alloy. Realize under 8D drilling.



オーダー方法 商品記号

単位 (Unit) : mm

商品記号 Code	直径 DC	有効長 LU	溝長 LCF	シャンク径 LS	全長 OAL	シャンク径 DCONMS	先端 PL	在庫 Stock
DLCFFDOH8D0300	3.0	29	33.5	46	81.5	3		
DLCFFDOH8D0301	3.01	34			92.5		0.5	
DLCFFDOH8D0302	3.02		38.5					
DLCFFDOH8D0303	3.03	34.1						
DLCFFDOH8D0310	3.1	34		52				
DLCFFDOH8D0320	3.2	33.8	38.6		92.6		0.6	
DLCFFDOH8D0330	3.3	33.7						
DLCFFDOH8D0340	3.4	33.5						
DLCFFDOH8D0350	3.5	33.4						4
DLCFFDOH8D0360	3.6	39.3						
DLCFFDOH8D0370	3.7	39.2						
DLCFFDOH8D0380	3.8	39						
DLCFFDOH8D0390	3.9	38.9	44.7	46	92.7			
DLCFFDOH8D0398	3.98							
DLCFFDOH8D0399	3.99	38.7					0.7	
DLCFFDOH8D0400	4.0							
DLCFFDOH8D0401	4.01							
DLCFFDOH8D0402	4.02	43.7	49.7		105.7			
DLCFFDOH8D0403	4.03							
DLCFFDOH8D0410	4.1	43.6						
DLCFFDOH8D0420	4.2	43.5		54				
DLCFFDOH8D0430	4.3	43.4						
DLCFFDOH8D0440	4.4	43.2	49.8		105.8			
DLCFFDOH8D0450	4.5	43.1						5
DLCFFDOH8D0460	4.6	48.9	55.8					
DLCFFDOH8D0470	4.7							
DLCFFDOH8D0480	4.8	48.7						
DLCFFDOH8D0490	4.9	48.6	55.9	48	105.9			
DLCFFDOH8D0498	4.98							
DLCFFDOH8D0499	4.99	48.4						
DLCFFDOH8D0500	5.0						0.9	□
DLCFFDOH8D0501	5.01							
DLCFFDOH8D0502	5.02	53.4						
DLCFFDOH8D0503	5.03		60.9		118.9			
DLCFFDOH8D0510	5.1	53.3						
DLCFFDOH8D0520	5.2			56				
DLCFFDOH8D0530	5.3	53.1						
DLCFFDOH8D0540	5.4	52.9	61					
DLCFFDOH8D0550	5.5	52.8			119			6
DLCFFDOH8D0560	5.6	58.6						
DLCFFDOH8D0570	5.7	58.5	67					
DLCFFDOH8D0580	5.8	58.4						
DLCFFDOH8D0590	5.9	58.3						
DLCFFDOH8D0598	5.98		67.1	50	119.1			
DLCFFDOH8D0599	5.99	58.1						
DLCFFDOH8D0600	6.0							
DLCFFDOH8D0601	6.01							1.1
DLCFFDOH8D0602	6.02	63.1						
DLCFFDOH8D0603	6.03							
DLCFFDOH8D0610	6.1	63	72.1		131.1			
DLCFFDOH8D0620	6.2	62.8		57				
DLCFFDOH8D0630	6.3	62.7						
DLCFFDOH8D0640	6.4	62.6						
DLCFFDOH8D0650	6.5	62.5	72.2					7
DLCFFDOH8D0660	6.6	62.3			131.2			
DLCFFDOH8D0670	6.7	68.2	78.2					1.2
DLCFFDOH8D0680	6.8							
DLCFFDOH8D0690	6.9	68		51				
DLCFFDOH8D0698	6.98		78.3		131.3			1.3
DLCFFDOH8D0699	6.99	67.8						

商品記号 Code	直径 DC	有効長 LU	溝長 LCF	シャンク径 LS	全長 OAL	シャンク径 DCONMS	先端 PL	在庫 Stock
DLCFFDOH8D0700	7.0	67.8	78.3	51	131.3	7		
DLCFFDOH8D0701	7.01							
DLCFFDOH8D0702	7.02	72.8						
DLCFFDOH8D0703	7.03							
DLCFFDOH8D0710	7.1	72.7	83.3	58	143.3		1.3	
DLCFFDOH8D0720	7.2	72.5						
DLCFFDOH8D0730	7.3	72.4						
DLCFFDOH8D0740	7.4	72						
DLCFFDOH8D0750	7.5	72.2	83.4					8
DLCFFDOH8D0760	7.6	78						
DLCFFDOH8D0770	7.7	77.9			143.4			1.4
DLCFFDOH8D0780	7.8	77.7	89.4					
DLCFFDOH8D0790	7.9	77.6		52				
DLCFFDOH8D0798	7.98							
DLCFFDOH8D0799	7.99	77.5	89.5		143.5			
DLCFFDOH8D0800	8.0							
DLCFFDOH8D0801	8.01							
DLCFFDOH8D0802	8.02	82.5						1.5
DLCFFDOH8D0803	8.03							
DLCFFDOH8D0810	8.1	82.4	94.5	59	155.5			
DLCFFDOH8D0820	8.2	82.2						
DLCFFDOH8D0830	8.3	82.1						
DLCFFDOH8D0840	8.4	81.9						
DLCFFDOH8D0850	8.5	81.8						9
DLCFFDOH8D0860	8.6	87.7						
DLCFFDOH8D0870	8.7	87.6						
DLCFFDOH8D0880	8.8	87.4						
DLCFFDOH8D0890	8.9	87.3	100.6	53	155.6			
DLCFFDOH8D0898	8.98							
DLCFFDOH8D0899	8.99	87.1						1.6
DLCFFDOH8D0900	9.0							□
DLCFFDOH8D0901	9.01							
DLCFFDOH8D0902	9.02	92.1	105.6		167.6			
DLCFFDOH8D0903	9.03							
DLCFFDOH8D0910	9.1							
DLCFFDOH8D0920	9.2	91.9		60				
DLCFFDOH8D0930	9.3	91.8	105.7		167.7			1.7
DLCFFDOH8D0940	9.4	91.6						
DLCFFDOH8D0950	9.5	91.5						10
DLCFFDOH8D0960	9.6		111.7					
DLCFFDOH8D0970	9.7	97.3						
DLCFFDOH8D0980	9.8	97.1						
DLCFFDOH8D0990	9.9	97						
DLCFFDOH8D0998	9.98		111.8	54	167.8			
DLCFFDOH8D0999	9.99	96.8						1.8
DLCFFDOH8D1000	10.0							
DLCFFDOH8D1001	10.01							
DLCFFDOH8D1002	10.02	101.8	116.8		183.8			
DLCFFDOH8D1003	10.03							
DLCFFDOH8D1010	10.1	101.7						
DLCFFDOH8D1020	10.2	101.6		65				
DLCFFDOH8D1030	10.3	101.5						
DLCFFDOH8D1040	10.4	101.3	116.9		183.9			1.9
DLCFFDOH8D1050	10.5	101.2						
DLCFFDOH8D1060	10.6	107						
DLCFFDOH8D1070	10.7	106.9	122.9					
DLCFFDOH8D1080	10.8	106.8						
DLCFFDOH8D1090	10.9	106.7						
DLCFFDOH8D1098	10.98		123		184			2
DLCFFDOH8D1099	10.99	106.5						

新商品

超硬ドリル

ハイスドリル

タップ

超硬  
エンドミル

ハイス  
エンドミル

切断工具

パック・  
セット商品  
その他

精密工具

技術資料  
索引

単位 (Unit) : mm

商品記号 Code	直径 DC	有効長 LU	溝長 LCF	シャン径 LS	全長 OAL	シャン径 COOMIS	先端 PL	在庫 Stack
DLCFFDOH8D1100	11.0	106.5	123	59	184	11		
DLCFFDOH8D1101	11.01							
DLCFFDOH8D1102	11.02	111.5					2	
DLCFFDOH8D1103	11.03		128		196			
DLCFFDOH8D1110	11.1	111.4		66				
DLCFFDOH8D1120	11.2	111.2						
DLCFFDOH8D1130	11.3							
DLCFFDOH8D1140	11.4	111	128.1					□
DLCFFDOH8D1150	11.5	110.9			196.1	12	2.1	
DLCFFDOH8D1160	11.6	116.7						
DLCFFDOH8D1170	11.7	116.6	134.1					
DLCFFDOH8D1180	11.8							
DLCFFDOH8D1190	11.9	116.4		60				
DLCFFDOH8D1198	11.98							
DLCFFDOH8D1199	11.99	116.2	134.2		196.2		2.2	
DLCFFDOH8D1200	12.0							

直径 DC (mm)		許容差 Tolerance (mm)
を超え Above	以下 Up to	
	10	+0.006 ~ 0
10		+0.008 ~ 0