

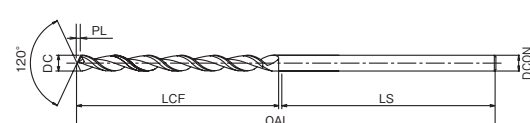
# WXLコートハイススラスタードリル25Dタイプ

## WXL Coated Extra Long Drill (TDXL 25D Type)

TDXL

切削条件 Cutting Conditions **P.434**

ハイスドリルで25Dまでの超深穴加工を実現しました。  
HSS drills can achieve 25 × D



### 25D用 For 25D operation

| ツールNo.<br>EDP No. | 直径<br>DC  | 溝長<br>LCF | 全長<br>OAL | シャンク径<br>DCON | シャンク長<br>LS | 先端<br>PL | 在庫<br>Stock | 重量<br>(g) | 標準価格<br>(Yen) |
|-------------------|-----------|-----------|-----------|---------------|-------------|----------|-------------|-----------|---------------|
|                   | 3 × 25D   | 85        | 135       | 3             | 50          | 0.9      | □           | —         | —             |
|                   | 3.1 × 25D |           |           | 3.1           | 50          | 0.9      | □           | —         | —             |
|                   | 3.2 × 25D | 95        | 145       | 3.2           | 50          | 0.9      | □           | —         | —             |
|                   | 3.3 × 25D |           |           | 3.3           | 50          | 1        | □           | —         | —             |
|                   | 3.4 × 25D |           |           | 3.4           | 50          | 1        | □           | —         | —             |
|                   | 3.5 × 25D | 105       | 155       | 3.5           | 50          | 1        | □           | —         | —             |
|                   | 3.6 × 25D |           |           | 3.6           | 50          | 1        | □           | —         | —             |
|                   | 3.7 × 25D |           |           | 3.7           | 50          | 1.1      | □           | —         | —             |
|                   | 3.8 × 25D |           |           | 3.8           | 50          | 1.1      | □           | —         | —             |
|                   | 3.9 × 25D | 115       | 165       | 3.9           | 50          | 1.1      | □           | —         | —             |
|                   | 4 × 25D   |           |           | 4             | 50          | 1.2      | □           | —         | —             |
|                   | 4.1 × 25D | 120       | 170       | 4.1           | 50          | 1.2      | □           | —         | —             |
|                   | 4.2 × 25D |           |           | 4.2           | 50          | 1.2      | □           | —         | —             |
|                   | 4.3 × 25D |           |           | 4.3           | 50          | 1.2      | □           | —         | —             |
|                   | 4.4 × 25D |           |           | 4.4           | 50          | 1.3      | □           | —         | —             |
|                   | 4.5 × 25D | 135       | 185       | 4.5           | 50          | 1.3      | □           | —         | —             |
|                   | 4.6 × 25D |           |           | 4.6           | 50          | 1.3      | □           | —         | —             |
|                   | 4.7 × 25D |           |           | 4.7           | 50          | 1.4      | □           | —         | —             |
|                   | 4.8 × 25D |           |           | 4.8           | 50          | 1.4      | □           | —         | —             |
|                   | 4.9 × 25D | 140       | 190       | 4.9           | 50          | 1.4      | □           | —         | —             |
|                   | 5 × 25D   |           |           | 5             | 50          | 1.4      | □           | —         | —             |
|                   | 5.1 × 25D |           |           | 5.1           | 60          | 1.5      | □           | —         | —             |
|                   | 5.2 × 25D | 150       | 210       | 5.2           | 60          | 1.5      | □           | —         | —             |
|                   | 5.3 × 25D |           |           | 5.3           | 60          | 1.5      | □           | —         | —             |
|                   | 5.4 × 25D |           |           | 5.4           | 60          | 1.6      | □           | —         | —             |
|                   | 5.5 × 25D |           |           | 5.5           | 60          | 1.6      | □           | —         | —             |
|                   | 5.6 × 25D | 170       | 230       | 5.6           | 60          | 1.6      | □           | —         | —             |
|                   | 5.7 × 25D |           |           | 5.7           | 60          | 1.6      | □           | —         | —             |
|                   | 5.8 × 25D |           |           | 5.8           | 60          | 1.7      | □           | —         | —             |
|                   | 5.9 × 25D |           |           | 5.9           | 60          | 1.7      | □           | —         | —             |
|                   | 6 × 25D   |           |           | 6             | 60          | 1.7      | □           | —         | —             |
|                   | 6.1 × 25D |           |           | 6.1           | 60          | 1.8      | □           | —         | —             |
|                   | 6.2 × 25D |           |           | 6.2           | 60          | 1.8      | □           | —         | —             |
|                   | 6.3 × 25D |           |           | 6.3           | 60          | 1.8      | □           | —         | —             |
|                   | 6.4 × 25D | 190       | 250       | 6.4           | 60          | 1.8      | □           | —         | —             |
|                   | 6.5 × 25D |           |           | 6.5           | 60          | 1.9      | □           | —         | —             |
|                   | 6.6 × 25D |           |           | 6.6           | 60          | 1.9      | □           | —         | —             |
|                   | 6.7 × 25D |           |           | 6.7           | 60          | 1.9      | □           | —         | —             |
|                   | 6.8 × 25D | 200       | 260       | 6.8           | 60          | 2        | □           | —         | —             |
|                   | 6.9 × 25D |           |           | 6.9           | 60          | 2        | □           | —         | —             |
|                   | 7 × 25D   |           |           | 7             | 60          | 2        | □           | —         | —             |
|                   | 7.1 × 25D |           |           | 7.1           | 60          | 2        | □           | —         | —             |
|                   | 7.2 × 25D |           |           | 7.2           | 60          | 2.1      | □           | —         | —             |
|                   | 7.3 × 25D | 210       | 270       | 7.3           | 60          | 2.1      | □           | —         | —             |
|                   | 7.4 × 25D |           |           | 7.4           | 60          | 2.1      | □           | —         | —             |
|                   | 7.5 × 25D |           |           | 7.5           | 60          | 2.2      | □           | —         | —             |

| ツールNo.<br>EDP No. | 直径<br>DC   | 溝長<br>LCF | 全長<br>OAL | シャンク径<br>DCON | シャンク長<br>LS | 先端<br>PL | 在庫<br>Stock | 重量<br>(g) | 標準価格<br>(Yen) |
|-------------------|------------|-----------|-----------|---------------|-------------|----------|-------------|-----------|---------------|
|                   | 7.6 × 25D  |           |           | 7.6           | 60          | 2.2      | □           | —         | —             |
|                   | 7.7 × 25D  | 225       | 285       | 7.7           | 60          | 2.2      | □           | —         | —             |
|                   | 7.8 × 25D  |           |           | 7.8           | 60          | 2.3      | □           | —         | —             |
|                   | 7.9 × 25D  |           |           | 7.9           | 60          | 2.3      | □           | —         | —             |
|                   | 8 × 25D    |           |           | 8             | 60          | 2.3      | □           | —         | —             |
|                   | 8.1 × 25D  |           |           | 8.1           | 60          | 2.3      | □           | —         | —             |
|                   | 8.2 × 25D  | 240       | 300       | 8.2           | 60          | 2.4      | □           | —         | —             |
|                   | 8.3 × 25D  |           |           | 8.3           | 60          | 2.4      | □           | —         | —             |
|                   | 8.4 × 25D  |           |           | 8.4           | 60          | 2.4      | □           | —         | —             |
|                   | 8.5 × 25D  |           |           | 8.5           | 60          | 2.5      | □           | —         | —             |
|                   | 8.6 × 25D  |           |           | 8.6           | 60          | 2.5      | □           | —         | —             |
|                   | 8.7 × 25D  | 255       | 315       | 8.7           | 60          | 2.5      | □           | —         | —             |
|                   | 8.8 × 25D  |           |           | 8.8           | 60          | 2.5      | □           | —         | —             |
|                   | 8.9 × 25D  |           |           | 8.9           | 60          | 2.6      | □           | —         | —             |
|                   | 9 × 25D    |           |           | 9             | 60          | 2.6      | □           | —         | —             |
|                   | 9.1 × 25D  |           |           | 9.1           | 60          | 2.6      | □           | —         | —             |
|                   | 9.2 × 25D  |           |           | 9.2           | 60          | 2.7      | □           | —         | —             |
|                   | 9.3 × 25D  | 270       | 330       | 9.3           | 60          | 2.7      | □           | —         | —             |
|                   | 9.4 × 25D  |           |           | 9.4           | 60          | 2.7      | □           | —         | —             |
|                   | 9.5 × 25D  |           |           | 9.5           | 60          | 2.7      | □           | —         | —             |
|                   | 9.6 × 25D  |           |           | 9.6           | 60          | 2.8      | □           | —         | —             |
|                   | 9.7 × 25D  |           |           | 9.7           | 60          | 2.8      | □           | —         | —             |
|                   | 9.8 × 25D  | 280       | 340       | 9.8           | 60          | 2.8      | □           | —         | —             |
|                   | 9.9 × 25D  |           |           | 9.9           | 60          | 2.9      | □           | —         | —             |
|                   | 10 × 25D   |           |           | 10            | 60          | 2.9      | □           | —         | —             |
|                   | 10.1 × 25D |           |           | 10.1          | 60          | 2.9      | □           | —         | —             |
|                   | 10.2 × 25D |           |           | 10.2          | 60          | 2.9      | □           | —         | —             |
|                   | 10.3 × 25D |           |           | 10.3          | 60          | 3        | □           | —         | —             |
|                   | 10.4 × 25D |           |           | 10.4          | 60          | 3        | □           | —         | —             |
|                   | 10.5 × 25D | 310       | 370       | 10.5          | 60          | 3        | □           | —         | —             |
|                   | 10.6 × 25D |           |           | 10.6          | 60          | 3.1      | □           | —         | —             |
|                   | 10.7 × 25D |           |           | 10.7          | 60          | 3.1      | □           | —         | —             |
|                   | 10.8 × 25D |           |           | 10.8          | 60          | 3.1      | □           | —         | —             |
|                   | 10.9 × 25D |           |           | 10.9          | 60          | 3.1      | □           | —         | —             |
|                   | 11 × 25D   |           |           | 11            | 60          | 3.2      | □           | —         | —             |
|                   | 11.1 × 25D | 340       | 400       | 11.1          | 60          | 3.2      | □           | —         | —             |
|                   | 11.2 × 25D |           |           | 11.2          | 60          | 3.2      | □           | —         | —             |
|                   | 11.3 × 25D |           |           | 11.3          | 60          | 3.3      | □           | —         | —             |
|                   | 11.4 × 25D |           |           | 11.4          | 60          | 3.3      | □           | —         | —             |
|                   | 11.5 × 25D |           |           | 11.5          | 60          | 3.3      | □           | —         | —             |
|                   | 11.6 × 25D |           |           | 11.6          | 60          | 3.3      | □           | —         | —             |
|                   | 11.7 × 25D |           |           | 11.7          | 60          | 3.4      | □           | —         | —             |
|                   | 11.8 × 25D |           |           | 11.8          | 60          | 3.4      | □           | —         | —             |
|                   | 11.9 × 25D |           |           | 11.9          | 60          | 3.4      | □           | —         | —             |
|                   | 12 × 25D   |           |           | 12            | 60          | 3.5      | □           | —         | —             |



製品検索サイトならタップの下穴径に該当するドリルを簡単に検索可能▶▶▶ P.6

#### 在庫記号について Inventory symbols

- = 標準在庫品 Standard stock item
- = 準標準在庫品 (在庫をご確認下さい。) Limited standard stock item
- = 特定代理店在庫品 Stocked by specific distributors. Contact us for price & availability.

- ▲ = 新製品及び後継品へ切り替え生産 (在庫をご確認下さい。) Scheduled to be replaced by new product or successor item
- △ = 生産中止品 (在庫をご確認下さい。) Discontinued item

■アイコンの説明はP.1をご覧ください。 See p.1 for explanation of icons.

ドリル  
DRILLS

SPECIFICATION  
CHARTS  
形状  
寸法表

タップ  
TAPS

ゲージ  
GAUGES

丸ダイス  
ROUND DIES

転造工具  
ROLLING DIES

各種製品  
OTHER PRODUCTS

索引  
INDEX

CARBIDE  
DRILLS

超硬  
ドリル

INDEXABLE  
DRILLS

インデキス  
ドリル

DIAMOND  
DRILLS

ダイヤモンド  
ドリル

VP-GOLD  
DRILLS

VP-GOLD  
ドリル

EX-GOLD  
DRILLS

EX-GOLD  
ドリル

TDXL  
DRILLS

スラスタ  
ドリル

LATHE  
DRILLS

旋盤用  
ドリル

STEEL FRAME/  
HARD DRILLS

鉄骨用/  
ハードドリル

GENERAL PURPOSE  
DRILLS

ストレート  
ドリル

CHAMFERING  
穴面取り

FLAT DRILLS/  
COUNTERBORING  
フラットドリル/  
直ぐり

CARBIDE  
REAMER

超硬  
リーマ

MULTIPURPOSE  
TURNING  
多機能  
旋削用