

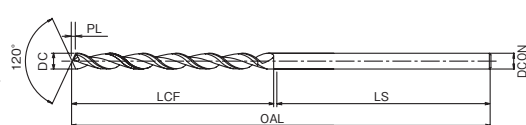
WXLコートハイススラスタードリル30Dタイプ  
WXL Coated Extra Long Drill (TDXL 30D Type)

TDXL

切削条件 Cutting  
Conditions | P.434

ハイスドリルで30Dまでの超深穴加工を実現しました。

HSS drills can achieve 30 × D



## 30D用 For 30D operation

| ツールNo.<br>EDP No. | 直径<br>DC | 溝長<br>LCF | 全長<br>OAL | シャンク径<br>DCON | シャンク長<br>LS | 先端<br>PL | 在庫<br>Stock | 重量<br>(g) | 標準価格<br>(Yen) |
|-------------------|----------|-----------|-----------|---------------|-------------|----------|-------------|-----------|---------------|
| 3 × 30D           | 100      | 150       | 3         | 50            | 0.9         |          |             | —         | —             |
| 3.1 × 30D         | 104      | 155       | 3.1       | 51            | 0.9         |          |             | —         | —             |
| 3.2 × 30D         | 106      |           | 3.2       | 49            | 0.9         |          |             | —         | —             |
| 3.3 × 30D         | 110      | 160       | 3.3       | 50            | 1           |          |             | —         | —             |
| 3.4 × 30D         | 114      |           | 3.4       | 51            | 1           |          |             | —         | —             |
| 3.5 × 30D         | 116      | 165       | 3.5       | 49            | 1           |          |             | —         | —             |
| 3.6 × 30D         | 119      |           | 3.6       | 46            | 1           |          |             | —         | —             |
| 3.7 × 30D         | 124      |           | 3.7       | 51            | 1.1         |          |             | —         | —             |
| 3.8 × 30D         | 126      | 175       | 3.8       | 49            | 1.1         |          |             | —         | —             |
| 3.9 × 30D         | 129      |           | 3.9       | 51            | 1.1         |          |             | —         | —             |
| 4 × 30D           | 132      | 180       | 4         | 48            | 1.2         |          |             | —         | —             |
| 4.1 × 30D         | 136      | 195       | 4.1       | 59            | 1.2         |          |             | —         | —             |
| 4.2 × 30D         | 140      |           | 4.2       | 60            | 1.2         |          |             | —         | —             |
| 4.3 × 30D         | 142      | 200       | 4.3       | 58            | 1.2         |          |             | —         | —             |
| 4.4 × 30D         | 145      |           | 4.4       | 65            | 1.3         |          |             | —         | —             |
| 4.5 × 30D         | 150      | 210       | 4.5       | 60            | 1.3         |          |             | —         | —             |
| 4.6 × 30D         | 152      |           | 4.6       | 58            | 1.3         |          |             | —         | —             |
| 4.7 × 30D         | 155      |           | 4.7       | 55            | 1.4         |          |             | —         | —             |
| 4.8 × 30D         | 160      | 220       | 4.8       | 60            | 1.4         |          |             | —         | —             |
| 4.9 × 30D         | 162      |           | 4.9       | 63            | 1.4         |          |             | —         | —             |
| 5 × 30D           | 166      | 225       | 5         | 59            | 1.4         |          |             | —         | —             |
| 5.1 × 30D         | 170      |           | 5.1       | 60            | 1.5         |          |             | —         | —             |
| 5.2 × 30D         | 172      | 230       | 5.2       | 58            | 1.5         |          |             | —         | —             |
| 5.3 × 30D         | 175      |           | 5.3       | 65            | 1.5         |          |             | —         | —             |
| 5.4 × 30D         | 180      | 240       | 5.4       | 60            | 1.6         |          |             | —         | —             |
| 5.5 × 30D         | 182      |           | 5.5       | 58            | 1.6         |          |             | —         | —             |
| 5.6 × 30D         | 185      |           | 5.6       | 65            | 1.6         |          |             | —         | —             |
| 5.7 × 30D         | 188      | 250       | 5.7       | 62            | 1.6         |          |             | —         | —             |
| 5.8 × 30D         | 192      |           | 5.8       | 68            | 1.7         |          |             | —         | —             |
| 5.9 × 30D         | 195      | 260       | 5.9       | 65            | 1.7         |          |             | —         | —             |
| 6 × 30D           | 200      |           | 6         | 60            | 1.7         |          |             | —         | —             |
| 6.1 × 30D         | 202      | 270       | 6.1       | 68            | 1.8         |          |             | —         | —             |
| 6.2 × 30D         | 205      |           | 6.2       | 65            | 1.8         |          |             | —         | —             |
| 6.3 × 30D         | 208      | 285       | 6.3       | 77            | 1.8         |          |             | —         | —             |
| 6.4 × 30D         | 212      |           | 6.4       | 73            | 1.8         |          |             | —         | —             |
| 6.5 × 30D         | 216      |           | 6.5       | 69            | 1.9         |          |             | —         | —             |

単位:mm Unit:mm

| ツールNo.<br>EDP No. | 直径<br>DC | 溝長<br>LCF | 全長<br>OAL | シャンク径<br>DCON | シャンク長<br>LS | 先端<br>PL | 在庫<br>Stock | 重量<br>(g) | 標準価格<br>(Yen) |
|-------------------|----------|-----------|-----------|---------------|-------------|----------|-------------|-----------|---------------|
| 6.6 × 30D         | 218      |           | 6.6       | 82            | 1.9         |          |             | —         | —             |
| 6.7 × 30D         | 222      |           | 6.7       | 78            | 1.9         |          |             | —         | —             |
| 6.8 × 30D         | 226      | 300       | 6.8       | 74            | 2           |          |             | —         | —             |
| 6.9 × 30D         | 230      |           | 6.9       | 70            | 2           |          |             | —         | —             |
| 7 × 30D           | 230      |           | 7         | 70            | 2           |          |             | —         | —             |
| 7.1 × 30D         | 235      |           | 7.1       | 85            | 2           |          |             | —         | —             |
| 7.2 × 30D         | 238      |           | 7.2       | 82            | 2.1         |          |             | —         | —             |
| 7.3 × 30D         | 242      | 320       | 7.3       | 78            | 2.1         |          |             | —         | —             |
| 7.4 × 30D         | 245      |           | 7.4       | 75            | 2.1         |          |             | —         | —             |
| 7.5 × 30D         | 248      |           | 7.5       | 72            | 2.2         |          |             | —         | —             |
| 7.6 × 30D         | 252      |           | 7.6       | 83            | 2.2         |          |             | —         | —             |
| 7.7 × 30D         | 255      |           | 7.7       | 80            | 2.2         |          |             | —         | —             |
| 7.8 × 30D         | 258      | 335       | 7.8       | 77            | 2.3         |          |             | —         | —             |
| 7.9 × 30D         | 262      |           | 7.9       | 73            | 2.3         |          |             | —         | —             |
| 8 × 30D           | 264      |           | 8         | 71            | 2.3         |          |             | —         | —             |
| 8.1 × 30D         | 270      |           | 8.1       | 80            | 2.3         |          |             | —         | —             |
| 8.2 × 30D         | 275      |           | 8.2       | 75            | 2.4         |          |             | —         | —             |
| 8.3 × 30D         | 275      | 350       | 8.3       | 75            | 2.4         |          |             | —         | —             |
| 8.4 × 30D         | 280      |           | 8.4       | 70            | 2.4         |          |             | —         | —             |
| 8.5 × 30D         | 285      |           | 8.5       | 65            | 2.5         |          |             | —         | —             |
| 8.6 × 30D         | 285      |           | 8.6       | 80            | 2.5         |          |             | —         | —             |
| 8.7 × 30D         | 290      |           | 8.7       | 75            | 2.5         |          |             | —         | —             |
| 8.8 × 30D         | 290      | 365       | 8.8       | 75            | 2.5         |          |             | —         | —             |
| 8.9 × 30D         | 295      |           | 8.9       | 70            | 2.6         |          |             | —         | —             |
| 9 × 30D           | 300      |           | 9         | 65            | 2.6         |          |             | —         | —             |
| 9.1 × 30D         | 300      |           | 9.1       | 80            | 2.6         |          |             | —         | —             |
| 9.2 × 30D         | 305      |           | 9.2       | 75            | 2.7         |          |             | —         | —             |
| 9.3 × 30D         | 310      | 380       | 9.3       | 70            | 2.7         |          |             | —         | —             |
| 9.4 × 30D         | 310      |           | 9.4       | 70            | 2.7         |          |             | —         | —             |
| 9.5 × 30D         | 315      |           | 9.5       | 65            | 2.7         |          |             | —         | —             |
| 9.6 × 30D         | 320      |           | 9.6       | 80            | 2.8         |          |             | —         | —             |
| 9.7 × 30D         | 320      | 400       | 9.7       | 80            | 2.8         |          |             | —         | —             |
| 9.8 × 30D         | 325      |           | 9.8       | 75            | 2.8         |          |             | —         | —             |
| 9.9 × 30D         | 330      |           | 9.9       | 70            | 2.9         |          |             | —         | —             |
| 10 × 30D          | 330      |           | 10        | 70            | 2.9         |          |             | —         | —             |



最新の加工動画を公開中

▶▶▶ P.6

## 在庫記号について Inventory symbols

● = 標準在庫品 Standard stock item

○ = 準標準在庫品(在庫をご確認下さい。)

Limited standard stock item

□ = 特定代理店在庫品

Stocked by specific distributors. Contact us for price &amp; availability.

▲ = 新製品及び後継品へ切り替え生産(在庫をご確認下さい。)

Scheduled to be replaced by new product or successor item

△ = 生産中止品(在庫をご確認下さい。)

Discontinued item

■ アイコンの説明はP.1をご覧ください。 See p.1 for explanation of icons.