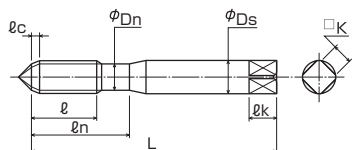
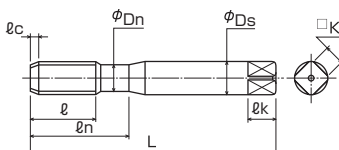




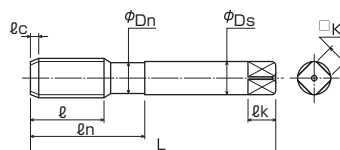
TYPE 1



TYPE 2



TYPE 3



※M4以下の食付(ϕc)1.5Cは先端トガリセンターを除去してあります。

●メートルねじ用 Metric

単位 (Unit) : mm

アイテム No. Item No.	呼び Nominal size	食付 ℓc	ZC溝数 ZC groove	精度 Limit	形状 Type	形 状 寸 法 (mm)				Dimensions			溝数 Flutes
						L	ℓ	Ds	ℓn	Dn	K	ℓk	
18008	M3 ×0.5	1.5C	2	5	1	100	10	4	18	2.3	3.2	6	4
46244	M3 ×0.5	1.5C	2	6	1	100	10	4	18	2.3	3.2	6	4
46245	M3 ×0.5	1.5C	2	7	1	100	10	4	18	2.3	3.2	6	4
18009	M3 ×0.5	P	2	5	1	100	10	4	18	2.3	3.2	6	4
46246	M3 ×0.5	P	2	6	1	100	10	4	18	2.3	3.2	6	4
46247	M3 ×0.5	P	2	7	1	100	10	4	18	2.3	3.2	6	4
18010	M4 ×0.7	1.5C	2	6	1	100	10	5	20	3	4	7	4
46248	M4 ×0.7	1.5C	2	7	1	100	10	5	20	3	4	7	4
46249	M4 ×0.7	1.5C	2	8	1	100	10	5	20	3	4	7	4
18011	M4 ×0.7	P	2	6	1	100	10	5	20	3	4	7	4
46250	M4 ×0.7	P	2	7	1	100	10	5	20	3	4	7	4
46251	M4 ×0.7	P	2	8	1	100	10	5	20	3	4	7	4
18012	M5 ×0.8	1.5C	2	6	2	100	10	5.5	25	3.9	4.5	7	4
46252	M5 ×0.8	1.5C	2	7	2	100	10	5.5	25	3.9	4.5	7	4
46253	M5 ×0.8	1.5C	2	8	2	100	10	5.5	25	3.9	4.5	7	4
18013	M5 ×0.8	P	2	6	2	100	10	5.5	25	3.9	4.5	7	4
46254	M5 ×0.8	P	2	7	2	100	10	5.5	25	3.9	4.5	7	4
46255	M5 ×0.8	P	2	8	2	100	10	5.5	25	3.9	4.5	7	4
18014	M6 ×1	1.5C	2	7	2	100	10	6	30	4.6	4.5	7	4
46256	M6 ×1	1.5C	2	8	2	100	10	6	30	4.6	4.5	7	4
46257	M6 ×1	1.5C	2	9	2	100	10	6	30	4.6	4.5	7	4
18015	M6 ×1	P	2	7	2	100	10	6	30	4.6	4.5	7	4
46258	M6 ×1	P	2	8	2	100	10	6	30	4.6	4.5	7	4
46259	M6 ×1	P	2	9	2	100	10	6	30	4.6	4.5	7	4
47950	M6 ×0.75	1.5C	2	7	2	100	10	6	30	4.6	4.5	7	4
47951	M6 ×0.75	1.5C	2	8	2	100	10	6	30	4.6	4.5	7	4
47952	M6 ×0.75	1.5C	2	9	2	100	10	6	30	4.6	4.5	7	4
47953	M6 ×0.75	P	2	7	2	100	10	6	30	4.6	4.5	7	4
47954	M6 ×0.75	P	2	8	2	100	10	6	30	4.6	4.5	7	4
47955	M6 ×0.75	P	2	9	2	100	10	6	30	4.6	4.5	7	4
47956	M7 ×1	1.5C	3	7	3	100	16	7	40	5.6	5.5	8	6
47957	M7 ×1	1.5C	3	8	3	100	16	7	40	5.6	5.5	8	6
47958	M7 ×1	1.5C	3	9	3	100	16	7	40	5.6	5.5	8	6
47959	M7 ×1	P	3	7	3	100	16	7	40	5.6	5.5	8	6
47960	M7 ×1	P	3	8	3	100	16	7	40	5.6	5.5	8	6
47961	M7 ×1	P	3	9	3	100	16	7	40	5.6	5.5	8	6
18016	M8 ×1.25	1.5C	3	7	3	100	18	8	40	6.2	6	9	6
46260	M8 ×1.25	1.5C	3	8	3	100	18	8	40	6.2	6	9	6
46261	M8 ×1.25	1.5C	3	9	3	100	18	8	40	6.2	6	9	6
18017	M8 ×1.25	P	3	7	3	100	18	8	40	6.2	6	9	6
46262	M8 ×1.25	P	3	8	3	100	18	8	40	6.2	6	9	6
46263	M8 ×1.25	P	3	9	3	100	18	8	40	6.2	6	9	6
46878	M8 ×1	1.5C	3	7	3	100	18	8	40	6.2	6	9	6
46879	M8 ×1	1.5C	3	8	3	100	18	8	40	6.2	6	9	6
46880	M8 ×1	1.5C	3	9	3	100	18	8	40	6.2	6	9	6
46881	M8 ×1	P	3	7	3	100	18	8	40	6.2	6	9	6
46882	M8 ×1	P	3	8	3	100	18	8	40	6.2	6	9	6
46883	M8 ×1	P	3	9	3	100	18	8	40	6.2	6	9	6

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●メートルねじ用 Metric

単位 (Unit) : mm

アイテム No. Item No.	呼び Nominal size	食付 ℓc	ZC溝数 ZC groove	精度 Limit	形状 Type	形 状 寸 法 (mm)				Dimensions			溝数 Flutes
						L	ℓ	Ds	ℓn	Dn	K	ℓk	
18018	M10 × 1.5	1.5C	4	7	3	100	19	8	39	7.8	6	9	8
46264	M10 × 1.5	1.5C	4	8	3	100	19	8	39	7.8	6	9	8
46265	M10 × 1.5	1.5C	4	9	3	100	19	8	39	7.8	6	9	8
18019	M10 × 1.5	P	4	7	3	100	19	8	39	7.8	6	9	8
46266	M10 × 1.5	P	4	8	3	100	19	8	39	7.8	6	9	8
46267	M10 × 1.5	P	4	9	3	100	19	8	39	7.8	6	9	8
18020	M10 × 1.25	1.5C	4	7	3	100	19	8	39	7.8	6	9	8
46268	M10 × 1.25	1.5C	4	8	3	100	19	8	39	7.8	6	9	8
46269	M10 × 1.25	1.5C	4	9	3	100	19	8	39	7.8	6	9	8
18021	M10 × 1.25	P	4	7	3	100	19	8	39	7.8	6	9	8
46270	M10 × 1.25	P	4	8	3	100	19	8	39	7.8	6	9	8
46271	M10 × 1.25	P	4	9	3	100	19	8	39	7.8	6	9	8
46884	M10 × 1	1.5C	4	7	3	100	19	8	39	7.8	6	9	8
46885	M10 × 1	1.5C	4	8	3	100	19	8	39	7.8	6	9	8
46886	M10 × 1	1.5C	4	9	3	100	19	8	39	7.8	6	9	8
46887	M10 × 1	P	4	7	3	100	19	8	39	7.8	6	9	8
46888	M10 × 1	P	4	8	3	100	19	8	39	7.8	6	9	8
46889	M10 × 1	P	4	9	3	100	19	8	39	7.8	6	9	8
46272	M12 × 1.75	1.5C	4	8	3	100	19	10	43	9.8	8	11	8
18022	M12 × 1.75	1.5C	4	10	3	100	19	10	43	9.8	8	11	8
46273	M12 × 1.75	1.5C	4	12	3	100	19	10	43	9.8	8	11	8
46274	M12 × 1.75	P	4	8	3	100	19	10	43	9.8	8	11	8
18023	M12 × 1.75	P	4	10	3	100	19	10	43	9.8	8	11	8
46275	M12 × 1.75	P	4	12	3	100	19	10	43	9.8	8	11	8
46276	M12 × 1.5	1.5C	4	8	3	100	19	10	43	9.8	8	11	8
18024	M12 × 1.5	1.5C	4	10	3	100	19	10	43	9.8	8	11	8
46277	M12 × 1.5	1.5C	4	12	3	100	19	10	43	9.8	8	11	8
46278	M12 × 1.5	P	4	8	3	100	19	10	43	9.8	8	11	8
18025	M12 × 1.5	P	4	10	3	100	19	10	43	9.8	8	11	8
46279	M12 × 1.5	P	4	12	3	100	19	10	43	9.8	8	11	8
46280	M12 × 1.25	1.5C	4	8	3	100	19	10	43	9.8	8	11	8
46281	M12 × 1.25	1.5C	4	10	3	100	19	10	43	9.8	8	11	8
18026	M12 × 1.25	1.5C	4	12	3	100	19	10	43	9.8	8	11	8
46282	M12 × 1.25	P	4	8	3	100	19	10	43	9.8	8	11	8
46283	M12 × 1.25	P	4	10	3	100	19	10	43	9.8	8	11	8
18027	M12 × 1.25	P	4	12	3	100	19	10	43	9.8	8	11	8
46890	M12 × 1	1.5C	4	7	3	100	19	10	43	9.8	8	11	8
46891	M12 × 1	1.5C	4	9	3	100	19	10	43	9.8	8	11	8
46892	M12 × 1	1.5C	4	11	3	100	19	10	43	9.8	8	11	8
46893	M12 × 1	P	4	7	3	100	19	10	43	9.8	8	11	8
46894	M12 × 1	P	4	9	3	100	19	10	43	9.8	8	11	8
46895	M12 × 1	P	4	11	3	100	19	10	43	9.8	8	11	8

・精度欄の□は2級めねじ相当適応の推奨精度です。

・ The recommended tap limit in □ corresponds to JIS Class 2 internal thread standard.



加工映像はコチラ

低炭素鋼 Low Carbon Steels	中炭素鋼 Medium Carbon Steels	高炭素鋼 High Carbon Steels	冷間圧延鋼板 Cold Rolled Sheet Steels	構造用合金鋼 Structural Alloy Steels	ステンレス鋼 Stainless Steels	アルミニウム Aluminum	アルミダイカスト Aluminum Diecasting	亜鉛ダイカスト Zinc Diecasting	銅 Copper	黄銅 Brass	黄銅铸件 Brass Casting
S10C S20C	S22C S40C	S45C	SPC SPH	SCM SNCN	SUS	AL	AC ADC	ZDC	Cu	Bs	BsC
◎	◎	◎		◎	◎	◎	◎	◎	◎	◎	◎