



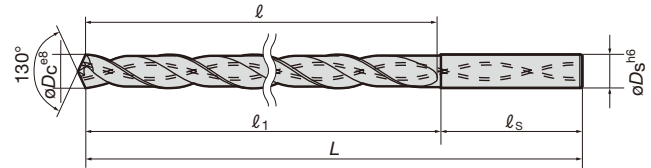
ドリル径  
ø3.0~16.0 mm

IT9~10  
精度目安



L/D = 20

| ドリル径 øDc | øDc ≤ 3.0        | 3.0 < øDc ≤ 6.0  | 6.0 < øDc ≤ 10.0 |
|----------|------------------|------------------|------------------|
| 許容差      | -0.014<br>-0.028 | -0.020<br>-0.038 | -0.025<br>-0.047 |



## L/D = 20 (L20タイプ)

| ドリル<br>径<br>φD <sub>c</sub> | 形 番         | 在庫 | 寸 法 (mm)        |     |                |                |     |     |     |
|-----------------------------|-------------|----|-----------------|-----|----------------|----------------|-----|-----|-----|
|                             |             |    | φD <sub>s</sub> | ℓ   | ℓ <sub>1</sub> | ℓ <sub>s</sub> | L   |     |     |
| 3.0                         | DSC0300FL20 | ◇  | 4.0             | 69  | 70             | 48             | 118 |     |     |
| 3.1                         | DSC0310FL20 | ◇  |                 | 76  | 77             |                | 125 |     |     |
| 3.2                         | DSC0320FL20 | ◇  |                 |     |                |                |     |     |     |
| 3.3                         | DSC0330FL20 | ◇  |                 | 83  | 84             |                | 132 |     |     |
| 3.4                         | DSC0340FL20 | ◇  |                 |     |                |                |     |     |     |
| 3.5                         | DSC0350FL20 | ◇  |                 | 92  | 93             |                | 141 |     |     |
| 3.6                         | DSC0360FL20 | ◇  |                 |     |                |                |     |     |     |
| 3.7                         | DSC0370FL20 | ◇  |                 |     |                |                |     |     |     |
| 3.8                         | DSC0380FL20 | ◇  |                 |     |                |                |     |     |     |
| 3.9                         | DSC0390FL20 | ◇  |                 | 5.0 | 97             |                | 98  | 50  | 148 |
| 4.0                         | DSC0400FL20 | ◇  | 104             |     | 105            | 155            |     |     |     |
| 4.1                         | DSC0410FL20 | ◇  |                 |     |                |                |     |     |     |
| 4.2                         | DSC0420FL20 | ◇  | 115             |     | 116            | 166            |     |     |     |
| 4.3                         | DSC0430FL20 | ◇  |                 |     |                |                |     |     |     |
| 4.4                         | DSC0440FL20 | ◇  |                 |     |                |                |     |     |     |
| 4.5                         | DSC0450FL20 | ◇  |                 |     |                |                |     |     |     |
| 4.6                         | DSC0460FL20 | ◇  | 6.0             |     | 127            | 128            | 52  |     | 180 |
| 4.7                         | DSC0470FL20 | ◇  |                 |     | 138            | 139            |     |     | 191 |
| 4.8                         | DSC0480FL20 | ◇  |                 |     |                |                |     |     |     |
| 4.9                         | DSC0490FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.0                         | DSC0500FL20 | ◇  |                 | 150 | 151            | 53             |     | 204 |     |
| 5.1                         | DSC0510FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.2                         | DSC0520FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.3                         | DSC0530FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.4                         | DSC0540FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.5                         | DSC0550FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.6                         | DSC0560FL20 | ◇  | 7.0             | 150 | 151            | 53             | 204 |     |     |
| 5.7                         | DSC0570FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.8                         | DSC0580FL20 | ◇  |                 |     |                |                |     |     |     |
| 5.9                         | DSC0590FL20 | ◇  |                 |     |                |                |     |     |     |
| 6.0                         | DSC0600FL20 | ◇  |                 |     |                |                |     |     |     |
| 6.1                         | DSC0610FL20 | ◇  | 7.0             | 150 | 151            | 53             | 204 |     |     |
| 6.2                         | DSC0620FL20 | ◇  |                 |     |                |                |     |     |     |
| 6.3                         | DSC0630FL20 | ◇  |                 |     |                |                |     |     |     |
| 6.4                         | DSC0640FL20 | ◇  |                 |     |                |                |     |     |     |
| 6.5                         | DSC0650FL20 | ◇  |                 |     |                |                |     |     |     |

| ドリル径<br>øDc | 形番          | 在庫 | 寸法 (mm) |     |                |                |     |
|-------------|-------------|----|---------|-----|----------------|----------------|-----|
|             |             |    | øDs     | ℓ   | ℓ <sub>1</sub> | ℓ <sub>s</sub> | L   |
| 6.6         | DSC0660FL20 | ◇  | 7.0     | 161 | 162            | 53             | 215 |
| 6.7         | DSC0670FL20 | ◇  |         |     |                |                |     |
| 6.8         | DSC0680FL20 | ◇  |         |     |                |                |     |
| 6.9         | DSC0690FL20 | ◇  |         |     |                |                |     |
| 7.0         | DSC0700FL20 | ◇  |         |     |                |                |     |
| 7.1         | DSC0710FL20 | ◇  | 8.0     | 173 | 174            | 54             | 228 |
| 7.2         | DSC0720FL20 | ◇  |         |     |                |                |     |
| 7.3         | DSC0730FL20 | ◇  |         |     |                |                |     |
| 7.4         | DSC0740FL20 | ◇  |         |     |                |                |     |
| 7.5         | DSC0750FL20 | ◇  |         |     |                |                |     |
| 7.6         | DSC0760FL20 | ◇  |         | 184 | 185            | 239            | 239 |
| 7.7         | DSC0770FL20 | ◇  |         |     |                |                |     |
| 7.8         | DSC0780FL20 | ◇  |         |     |                |                |     |
| 7.9         | DSC0790FL20 | ◇  |         |     |                |                |     |
| 8.0         | DSC0800FL20 | ◇  |         |     |                |                |     |
| 8.1         | DSC0810FL20 | ◇  | 9.0     | 196 | 197            | 55             | 252 |
| 8.2         | DSC0820FL20 | ◇  |         |     |                |                |     |
| 8.3         | DSC0830FL20 | ◇  |         |     |                |                |     |
| 8.4         | DSC0840FL20 | ◇  |         |     |                |                |     |
| 8.5         | DSC0850FL20 | ◇  |         |     |                |                |     |
| 8.6         | DSC0860FL20 | ◇  |         | 207 | 208            | 263            | 263 |
| 8.7         | DSC0870FL20 | ◇  |         |     |                |                |     |
| 8.8         | DSC0880FL20 | ◇  |         |     |                |                |     |
| 8.9         | DSC0890FL20 | ◇  |         |     |                |                |     |
| 9.0         | DSC0900FL20 | ◇  |         |     |                |                |     |
| 9.1         | DSC0910FL20 | ◇  | 10.0    | 219 | 220            | 56             | 276 |
| 9.2         | DSC0920FL20 | ◇  |         |     |                |                |     |
| 9.3         | DSC0930FL20 | ◇  |         |     |                |                |     |
| 9.4         | DSC0940FL20 | ◇  |         |     |                |                |     |
| 9.5         | DSC0950FL20 | ◇  |         |     |                |                |     |
| 9.6         | DSC0960FL20 | ◇  |         | 230 | 231            | 287            | 287 |
| 9.7         | DSC0970FL20 | ◇  |         |     |                |                |     |
| 9.8         | DSC0980FL20 | ◇  |         |     |                |                |     |
| 9.9         | DSC0990FL20 | ◇  |         |     |                |                |     |
| 10.0        | DSC1000FL20 | ◇  |         |     |                |                |     |

L/D = (加工穴深さ)/(加工径)

- ご注文方法……指定のドリル径 (ø0.1とび)を選定のうえ、形番をご指定ください。  
例: L/D = 20仕様 (L20タイプ)ドリル径ø3.3の場合: DSC0330FL20

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