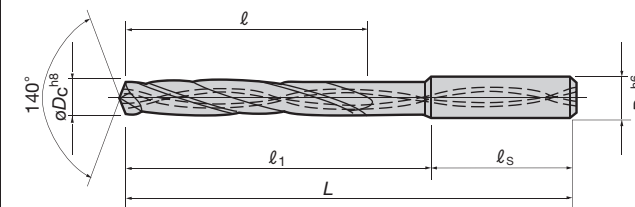


30°
ねじれ角3/5
L/D140°
先端角鋼用高速高能率加工
コーティングソリッドドリル

内部給油



ドリル径 φDc	φDc≤3.0	3.0<φDc≤6.0	6.0<φDc≤10.0	10.0<φDc≤18.0	18.0<φDc≤20.0
許容差	0 -0.014	0 -0.018	0 -0.022	0 -0.027	0 -0.033



■ L/D = 3 (Sタイプ)

ドリル 径 φDc	形 番	在庫	寸 法(mm)					ドリル 径 φDc	形 番	在庫	寸 法(mm)					ドリル 径 φDc	形 番	在庫	寸 法(mm)								
			φDs	ℓ	ℓ ₁	ℓ _s	L				φDs	ℓ	ℓ ₁	ℓ _s	L				φDs	ℓ	ℓ ₁	ℓ _s	L				
3.0	DSC030S	◆	4.0	20	22	40	62	7.4	DSC074S	◆	8.0	37.5	43	90	11.8	DSC118S	◆	12.0	60	70	48	118					
3.1	DSC031S	◆		22	24		64	7.5	DSC075S	◆		40	48		11.9	DSC119S	◆		62.5	77		125					
3.2	DSC032S	◆		24	26		66	7.6	DSC076S	◆		42.5	52		43	95	12.0		DSC120S	◆		65	75	132			
3.3	DSC033S	◆		26	28		68	7.7	DSC077S	◆		45	56		44	100	12.1		DSC121S	◆		70	80	140			
3.4	DSC034S	◆		27	29		69	7.8	DSC078S	◆		47.5	62		46	106	12.2		DSC122S	◆		72.5	88	150			
3.5	DSC035S	◆		29	31		71	7.9	DSC079S	◆		50	66		47	112	12.3		DSC123S	◆		75	86	150			
3.6	DSC036S	◆		32	34		74	8.0	DSC080S	◆		52.5	71		47	118	12.4		DSC124S	◆		80	94	56			
3.7	DSC037S	◆		5.0	27.5		35	75	8.1	DSC081S		◆	10.0		55	66	112		12.5	DSC125S		◆	14.0	77.5	96	54	150
3.8	DSC038S	◆							8.2	DSC082S		◆							12.6	DSC126S		◆					
3.9	DSC039S	◆							8.3	DSC083S		◆							12.7	DSC127S		◆					
4.0	DSC040S	◆	8.4			DSC084S			◆	12.8	DSC128S	◆															
4.1	DSC041S	◆	8.5			DSC085S			◆	12.9	DSC129S	◆															
4.2	DSC042S	◆	8.6			DSC086S			◆	13.0	DSC130S	◆															
4.3	DSC043S	◆	8.7			DSC087S			◆	13.1	DSC131S	◆															
4.4	DSC044S	◆	8.8			DSC088S			◆	13.2	DSC132S	◆															
4.5	DSC045S	◆	8.9			DSC089S			◆	13.3	DSC133S	◆															
4.6	DSC046S	◆	9.0			DSC090S			◆	13.4	DSC134S	◆															
4.7	DSC047S	◆	6.0	32.5	40	80	9.1	DSC091S	◆	11.0	60	70	78	13.5	DSC135S	◆	16.0	80	94	56	150						
4.8	DSC048S	◆					9.2	DSC092S	◆					13.6	DSC136S	◆											
4.9	DSC049S	◆					9.3	DSC093S	◆					13.7	DSC137S	◆											
5.0	DSC050S	◆					9.4	DSC094S	◆					13.8	DSC138S	◆											
5.1	DSC051S	◆					9.5	DSC095S	◆					13.9	DSC139S	◆											
5.2	DSC052S	◆					9.6	DSC096S	◆					14.0	DSC140S	◆											
5.3	DSC053S	◆					9.7	DSC097S	◆					14.1	DSC141S	◆											
5.4	DSC054S	◆					9.8	DSC098S	◆					14.2	DSC142S	◆											
5.5	DSC055S	◆					9.9	DSC099S	◆					14.3	DSC143S	◆											
5.6	DSC056S	◆					10.0	DSC100S	◆					14.4	DSC144S	◆											
5.7	DSC057S	◆	7.0	35	42	85	10.1	DSC101S	◆	12.0	71	81	91	14.5	DSC145S	◆	17.0	80	94	56	150						
5.8	DSC058S	◆					10.2	DSC102S	◆					14.6	DSC146S	◆											
5.9	DSC059S	◆					10.3	DSC103S	◆					14.7	DSC147S	◆											
6.0	DSC060S	◆					10.4	DSC104S	◆					14.8	DSC148S	◆											
6.1	DSC061S	◆					10.5	DSC105S	◆					14.9	DSC149S	◆											
6.2	DSC062S	◆					10.6	DSC106S	◆					15.0	DSC150S	◆											
6.3	DSC063S	◆					10.7	DSC107S	◆					15.1	DSC151S	◆											
6.4	DSC064S	◆					10.8	DSC108S	◆					15.2	DSC152S	◆											
6.5	DSC065S	◆					10.9	DSC109S	◆					15.3	DSC153S	◆											
6.6	DSC066S	◆					11.0	DSC110S	◆					15.4	DSC154S	◆											
6.7	DSC067S	◆	8.0	37.5	43	47	11.1	DSC111S	◆	13.0	83	93	103	15.5	DSC155S	◆	18.0	80	94	56	150						
6.8	DSC068S	◆					11.2	DSC112S	◆					15.6	DSC156S	◆											
6.9	DSC069S	◆					11.3	DSC113S	◆					15.7	DSC157S	◆											
7.0	DSC070S	◆					11.4	DSC114S	◆					15.8	DSC158S	◆											
7.1	DSC071S	◆					11.5	DSC115S	◆					15.9	DSC159S	◆											
7.2	DSC072S	◆					11.6	DSC116S	◆					16.0	DSC160S	◆											
7.3	DSC073S	◆					11.7	DSC117S	◆																		

L/D = (加工穴深さ)/(加工径)

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製品在庫 ◆: 当商品は専門店在庫で、DSX形に置き換わる型番です

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鋼用
DSC
オイルホール