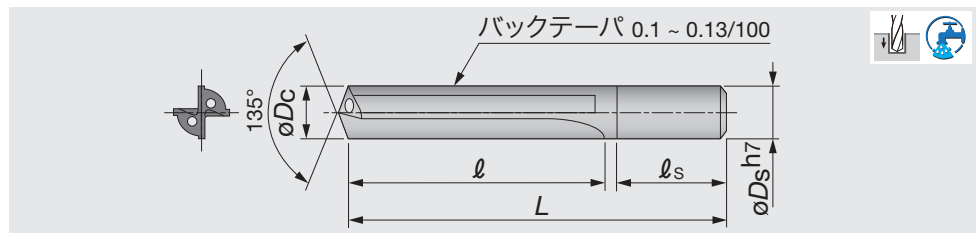




FDC

鋳鉄・アルミ合金の高速穴加工用ストレート溝ソリッドドリル、油穴あり



■ L/D = 5 (S type)

形番	ϕD_c	G1F	ϕD_s	ℓ	ℓ_s	L
FDC0500S	5		5	40	38	80
FDC0510S	5.1	●	6	44	40	85
FDC0520S	5.2		6	44	40	85
FDC0530S	5.3		6	44	40	85
FDC0540S	5.4		6	44	40	85
FDC0550S	5.5		6	44	40	85
FDC0560S	5.6		6	48	40	90
FDC0570S	5.7		6	48	40	90
FDC0580S	5.8		6	48	40	90
FDC0590S	5.9		6	48	40	90
FDC0600S	6	●	6	48	40	90
FDC0610S	6.1		7	52	40	95
FDC0620S	6.2		7	52	40	95
FDC0630S	6.3		7	52	40	95
FDC0640S	6.4		7	52	40	95
FDC0650S	6.5		7	52	40	95
FDC0660S	6.6		7	56	40	100
FDC0670S	6.7		7	56	40	100
FDC0680S	6.8		7	56	40	100
FDC0690S	6.9		7	56	40	100
FDC0700S	7		7	56	40	100
FDC0710S	7.1		8	60	42	105
FDC0720S	7.2		8	60	42	105
FDC0730S	7.3		8	60	42	105
FDC0740S	7.4		8	60	42	105
FDC0750S	7.5		8	60	42	105
FDC0760S	7.6		8	64	42	110
FDC0770S	7.7		8	64	42	110
FDC0780S	7.8		8	64	42	110
FDC0790S	7.9		8	64	42	110
FDC0800S	8		8	64	42	110
FDC0810S	8.1		9	68	44	115
FDC0820S	8.2		9	68	44	115
FDC0830S	8.3		9	68	44	115
FDC0840S	8.4	●	9	68	44	115
FDC0850S	8.5		9	68	44	115
FDC0860S	8.6	●	9	72	44	120
FDC0870S	8.7		9	72	44	120
FDC0880S	8.8		9	72	44	120
FDC0890S	8.9		9	72	44	120
FDC0900S	9		9	72	44	120
FDC0910S	9.1		10	76	44	125
FDC0920S	9.2		10	76	44	125
FDC0930S	9.3		10	76	44	125
FDC0940S	9.4		10	76	44	125
FDC0950S	9.5		10	76	44	125
FDC0960S	9.6		10	80	46	130
FDC0970S	9.7		10	80	46	130
FDC0980S	9.8		10	80	46	130
FDC0990S	9.9		10	80	46	130
FDC1000S	10		10	80	46	130

形番	ϕD_c	G1F	ϕD_s	ℓ	ℓ_s	L
FDC1050S	10.5	●	11	84	46	140
FDC1100S	11	●	11	88	46	140
FDC1150S	11.5	●	12	92	48	150
FDC1200S	12	●	12	96	48	150
FDC1250S	12.5	●	13	100	50	160
FDC1300S	13	●	13	104	50	160
FDC1350S	13.5	●	14	108	52	170
FDC1400S	14	●	14	112	52	170
FDC1450S	14.5	●	15	116	54	180
FDC1500S	15	●	15	120	54	180
FDC1550S	15.5	●	16	124	56	190
FDC1600S	16	●	16	128	56	190

ϕD_c	許容値 (mm)
$5 \leq \phi D_c \leq 6$	+0.02 ~ +0.01
$6 < \phi D_c \leq 16$	+0.025 ~ +0.015

● : 設定アイテム

参照ページ

標準切削条件 → E065